



**AVIA PROPELLER Ltd.**

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## INFORMATION BULLETIN

**No.:** V 506-7-I/65

**Concerns:** Protecting the sleeve (dwg. No. V 506-2005) of the V 506 airscrew against tightening by excessive torque.

**Reason:** Due to excessive tightening torque, several sleeves of the V 506 airscrew have cracked in operation.

**Recommended:** The tightening torque  $M_k = 6 - 6,5$  kpm given in the Service Instructions for the VJ 6.506 airscrew assembly must not be exceeded. Users who cannot guarantee the correct tightening torque are requested to order the torque limiting spanner from the manufacturer. In this case, a groove of 5,5 mm width and from 1,8 to 2,0 mm deep is to be filed in the hole 15,5 mm dia. in the spanner No. 5 (dwg. No. V 410-7204).

**Date:** March 30, 1965

Ing. Svoboda Ant. m. p.  
Manufacturer

Havlas m. p.  
Customer's Representative