



## **AVIA PROPELLER Ltd.**

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# INFORMATION BULLETIN

**No.:**            **V 508/6b - Revision No. 1**            **V 508E/2b**  
                  **V 508B/10b - Revision No. 1**        **V 508E-AG/2b**  
                  **V 508D/11b - Revision No. 1**  
                  **V 508D-2/1b - Revision No. 1**  
                  **V 508D-AG/4b - Revision No. 1**        **V 510/14b – Revision No. 1**  
                  **V 508Z/6b - Revision No. 1**            **V 510AG/7b – Revision No. 1**

**Refers to:**    Introduction of unified bolts and washers for all versions (models) of V 508 and V 510 propeller series.

**Reason:**     Unification of bolts and washers for propeller attachment to engine for all versions (models) of V 508 and V 510 propeller series.

**Provisions:** Unified bolts P/N 079-0002 and washers P/N 079-0003 for propeller attachment to engine for all versions (models) of V 508 and V 510 propeller series are introduced by the manufacturer.

New and overhauled propellers of AG versions from now and step by step all other V 508 and V 510 propellers will be supplied with these bolts and washers.

Original bolts P/N 059-0001 nor later P/N 076-0001 and washers P/N 059-0002 will not be in production.

Original bolts can be replaced for new design ones anytime during operation with that stay in force obligatory replaces of bolts and washers for propeller attachment to engine for new ones at every overhaul.

In such a case all bolts and washers for propeller attachment to the engine must be necessarily replaced by the new design ones.

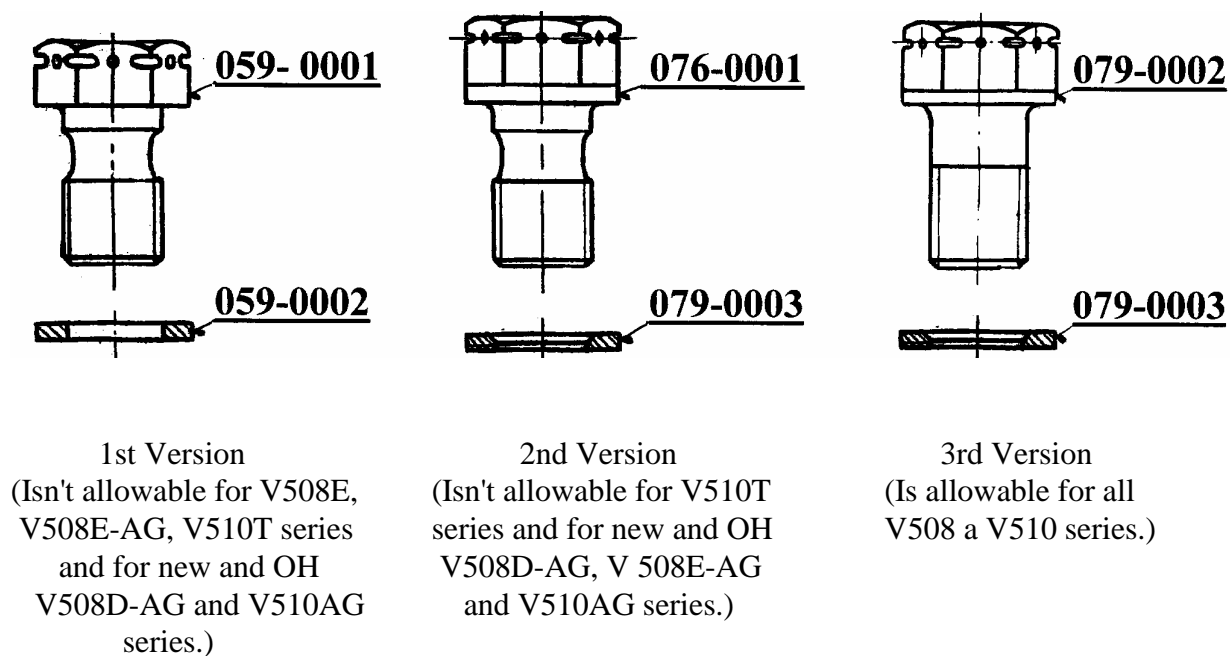
**Combinations of bolts and washers of different versions see Fig. No. 1 on one propeller are prohibited.**

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V 508D-2/1b – Rev. No. 1, V 508D-AG/4b – Rev. No. 1, V 508Z/6b – Rev. No.1,  
V 508E/2b, V 508E-AG/2b,  
V 510/14b – Rev. No.1, V 510AG/7b – Rev. No.1

Fig. No. 1. Differences of design and assembling of bolts and washers for propeller attachment to engine.



**Install washers with hole chamfer to bolt head.**

<b>To be carried out:</b>	By the user at replacing bolts or repair shop during the overhaul.
<b>Costs:</b>	No extra costs originate by the implementation of this bulletin.
<b>Material:</b>	Available from the manufacturer.
<b>Bulletin effectivity:</b>	Since date of issuance.
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Technical respect approved by the TI – CAA CR.